

AMENDMENTS TO THE ABSTRACT

Kindly replace the original Abstract with the enclosed Abstract.

ABSTRACT OF THE DISCLOSURE(mark-up)

An inner hole [[31]] to which a driving shaft [[2]] is inserted is formed in a cam piece [[3]] of a camshaft [[1]], and a plurality of grooves [[34]] extending in the insertion direction of the driving shaft [[2]] are formed in the inner hole [[31]]. The driving shaft [[2]] is inserted into the inner hole [[31]] with the cam piece [[3]] heated to expand the diameter of the inner hole [[31]]. By reducing again the diameter of the inner hole [[31]] by cooling it in this state, an outer circumferential surface of the driving shaft [[2]] is pressed and raised by the inner hole [[31]] and enters the groove [[34]], by which the cam piece [[3]] is firmly fixed onto the driving shaft [[2]].

ABSTRACT OF THE DISCLOSURE(clean copy)

An inner hole to which a driving shaft is inserted is formed in a cam piece of a camshaft, and a plurality of grooves extending in the insertion direction of the driving shaft are formed in the inner hole. The driving shaft is inserted into the inner hole with the cam piece heated to expand the diameter of the inner hole. By reducing again the diameter of the inner hole by cooling it in this state, an outer circumferential surface of the driving shaft is pressed and raised by the inner hole and enters the groove, by which the cam piece is firmly fixed onto the driving shaft.